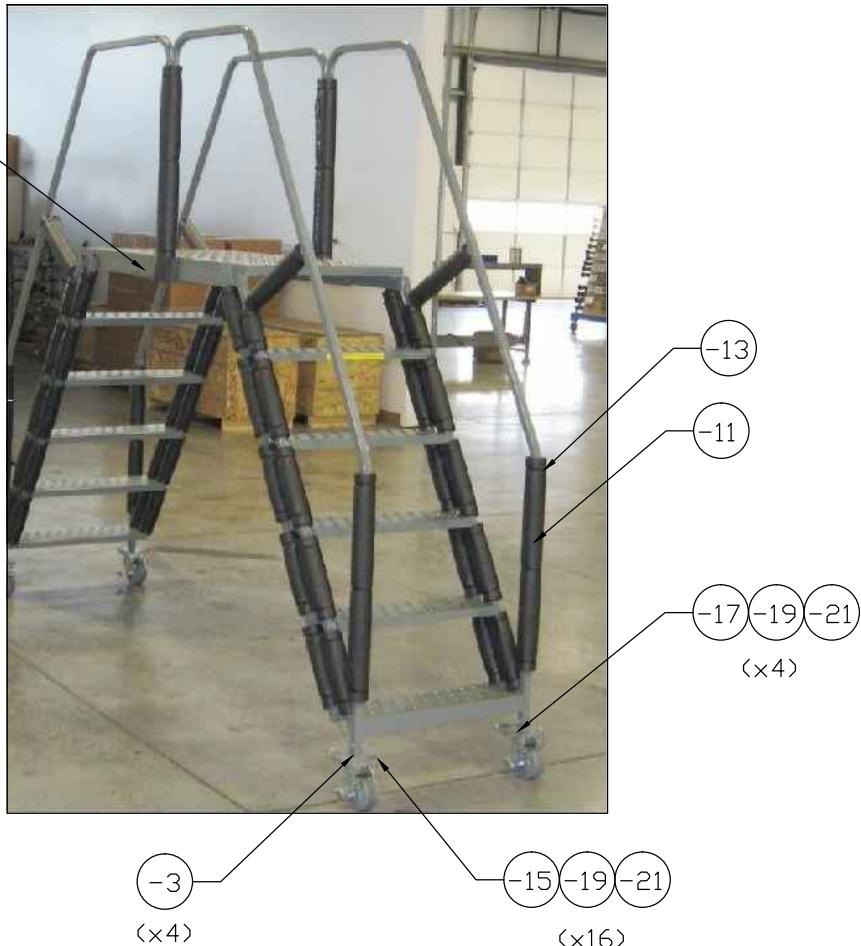


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REV		DESCRIPTION		DATE	INITIAL	APPROVED
1		ADDED -3 WELDMENT & -5 UPRIGHT PER R.W.		11/3/10	RJC	-
1A		ADDED ASSY. VIEW, ADDED ALL BUYOUTS TO BOM PER R.W.		1/4/11	RJC	-



ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-3	4	WELDMENT			2
1			-5		UPRIGHT	1018 TUBE	7/8 x 7/8 x .065 WALL x 6	3
1			-7		WHEEL PLATE	1018	1/4 x 4 x 4-1/2	4
		B/O	-9	1	STAND	-	MSC #89417117	1
		B/O	-11	A/R	PIPE INSULATION	FOAM	Ø1 I.D.	1
		B/O	-13	A/R	CABLE TIES	BLACK	1/4 x 6	1
		B/O	-15	16	HEX HEAD CAP SCREW	STEEL, GRD 8	3/8-16 x 1-1/4 UNC MCMASTER-CARR #92620A626	1
		B/O	-17	4	HEX HEAD CAP SCREW	STEEL, GRD 8	3/8-16 x 2 UNC MCMASTER-CARR #91257A632	1
		B/O	-19	40	FLAT WASHER	STEEL	Ø3/8 I.D. MCMASTER-CARR #94744A265	1
		B/O	-21	20	NYLON INSERT HEX NUT	STEEL, GRD 8	3/8-16 UNC MCMASTER-CARR #97135A230	1

RED BARN MACHINE

WHEEL PLATE

DWG NO. RBT18401 **REV** 1A

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOLERANCES ON: METRIC REF.
 DECIMALS .XXmm \pm .1mm
 XXX \pm .005 .XXmm \pm .1mm
 XX \pm .01 FRACTIONS \pm 1/32
 X \pm .1 ANGLES \pm 5°

HEAT TREAT

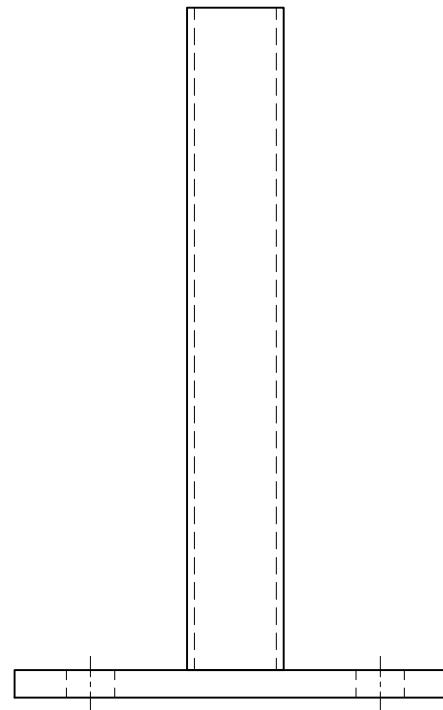
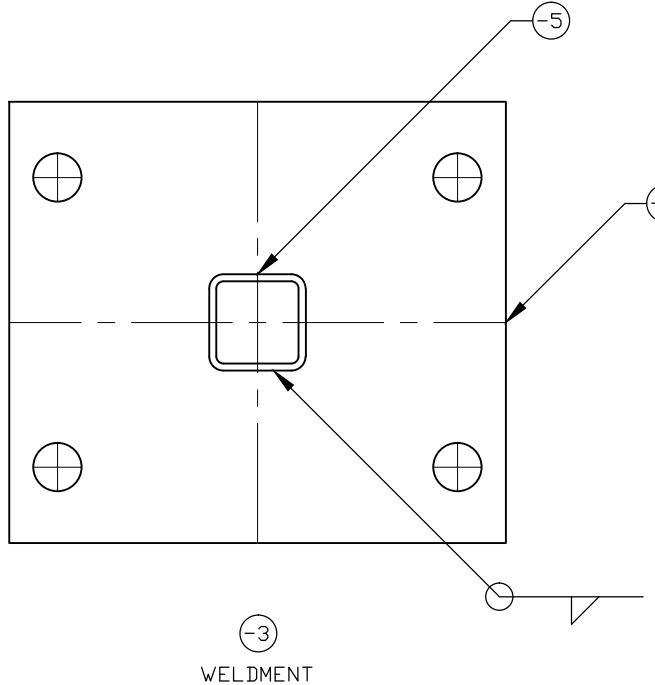
FINISH SPEC

USED ON MODEL

SCALE NTS DATE 1-4-11 SHEET 1 of 4

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REV		DESCRIPTION		DATE	INITIAL	APPROVED
1		ADDED -3 WELDMENT & -5 UPRIGHT PER R.W.		11/3/10	RJC	-



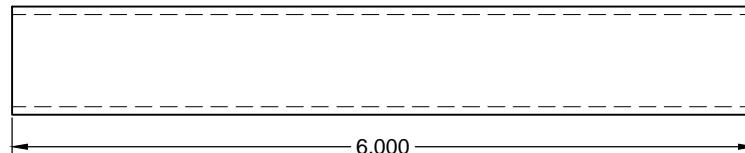
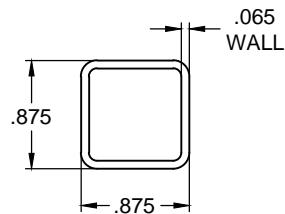
NOTE:

1. CUT OFF WORK PLATFORM LEGS TO MAINTAIN ORIGINAL DISTANCE FROM FIRST STEP TO GROUND.
2. DRILL -3 FOR BOLT JOINT AT ASSEMBLY.

RB RED BARN MACHINE					
TITLE					
WHEEL PLATE					
DWG NO. RBT18401-3					
REV 1A					
UNLESS OTHERWISE SPECIFIED					
DIMENSIONS ARE IN INCHES					
TOLERANCES ON: METRIC REF.					
DECIMALS .XXX ± .005	.XXmm ± .1mm				
XX ± .01	FRACTIONS ± 1/32				
X ± .1	ANGLES ± 5°				
APPROVED <i>D. Weil</i>					
HEAT					
TREAT					
FINISH					
SPEC					
USED ON MODEL					
UNLESS OTHERWISE SPECIFIED					
1. BREAK ALL SHARP EDGES					
.015 x 45° PR. .015 R					
2. DIMENSIONAL LIMITS APPLY AFTER PLATING					
SCALE	NTS	DATE	5-4-10	SHEET	2 of 4

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REV		DESCRIPTION		DATE	INITIAL	APPROVED
1		ADDED -3 WELDMENT & -5 UPRIGHT PER R.W.		11/3/10	RJC	-

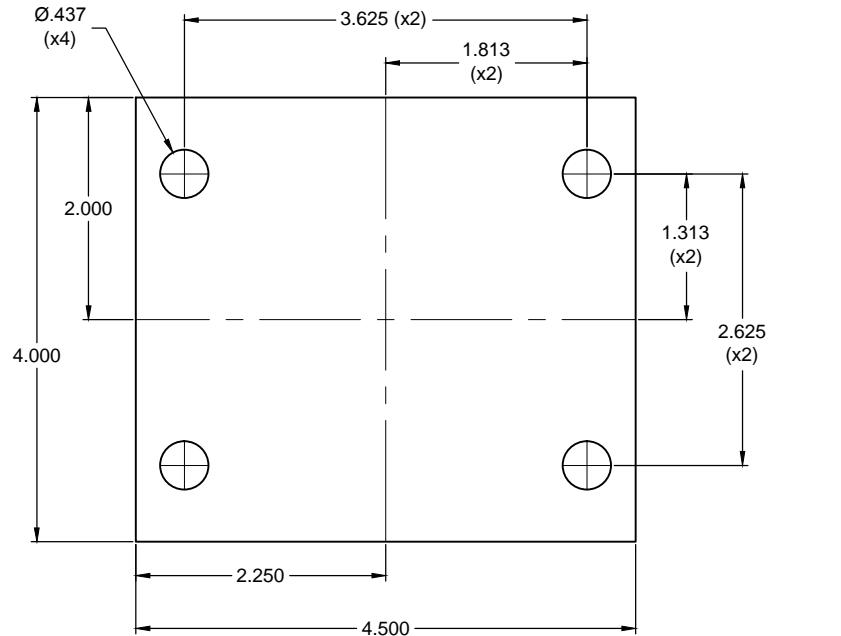


(-5)
UPRIGHT

RB RED BARN MACHINE		
TITLE WHEEL PLATE		
DWG NO. RBT18401-5 REV 1A		
UNLESS OTHERWISE SPECIFIED DRAWN BY: PERRITT		
DIMENSIONS ARE IN INCHES		
TOLERANCES ON: METRIC REF.		
DECIMALS .XX ± .005	.XXmm ± .1mm	
XX ± .01	FRACTIONS ± 1/32	
X ± .1	ANGLES ± 5°	
HEAT TREAT		
FINISH SPEC		
USED ON MODEL		
APPROVED D. Weil		
UNLESS OTHERWISE SPECIFIED		
1. BREAK ALL SHARP EDGES		
.015 x 45° PR. .015 R		
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
SCALE NTS	DATE 5-4-10	SHEET 3 of 4

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REV		REVISIONS		
		DESCRIPTION	DATE	INITIAL APPROVED
—	—		—	—



(-7)
WHEEL PLATE

RED BARN MACHINE					
TITLE					
WHEEL PLATE					
DWG NO.	RBT18401-7				
REV	1A				
UNLESS OTHERWISE SPECIFIED					
DIMENSIONS ARE IN INCHES					
TOLERANCES ON: .XXmm \pm .1mm					
DECIMALS	METRIC REF.				
.XXX \pm .005	.XXmm \pm .1mm				
XX \pm .01	FRACTIONS \pm 1/32				
X \pm .1	ANGLES \pm 5°				
APPROVED					
D. Weil					
HEAT TREAT					
FINISH SPEC					
USED ON MODEL					
SCALE	NTS	DATE	5-4-10	SHEET	4 of 4

NOT APPROVED FOR PRODUCTION

ASSY QTY	ASSY QTY	B/O	PART #	QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
			-1	1	RND	6061	Ø8-1/4 x 3-7/8
ASSY #:							

 RED BARN MACHINE	
TITLE	
DWG NO. _____ REV _____	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DEIMALS METRIC REF. .XXX ± .005 .XXmm ± .1mm .XX ± .01 FRACTIONS ± 1/32 X ± .1 ANGLES ± 5°	
DRAWN BY: PERRITT APPROVED HEAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR. .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE	NTS
DATE	8-15-07
SHEET 1 of 1	